Enter Amendment JC 6/6/07

Application No. TBA (Based on PCT/EP2004/006301)
First Preliminary Amendment

AMENDMENTS TO THE CLAIMS

Docket No.: 12810-00182-US1

s

This listing of the claims will replace all prior versions and listings of the claims in this application.

Listing of the Claims:

- 1. (Currently amended) A process for separating a mixture comprising
- a) separating a monoolefinically unsaturated compound which is obtainable obtained by adding two terminal olefins, wherein each of the two olefins include at least one functional group which bear the functional groups required to prepare the monoolefinically unsaturated compound containing at least two functional groups, or a saturated compound obtained by hydrogenating such a the unsaturated compound, from a reaction mixture, the reaction mixture comprising;
- b)—a compound which is obtainable by adding more than two of the terminal olefins mentioned in a) or a compound obtained by hydrogenating such a the unsaturated compound, or the saturated compound,

and

e)—a compound which contains a transition metal, wherein the metal compound is homogeneous with respect to the <u>reaction</u> mixture and is suitable as a catalyst for preparing a <u>the</u> monoolefinically unsaturated compound by adding two terminal olefins which bear the functional groups required to prepare the monoolefinically unsaturated compound containing at least two functional groups;

by means of a semipermeable membrane to obtain

b) forming a permeate and a retentate in such a way that the by feeding the reaction mixture to a semipermeable membrane such that a weight ratio of component b) to component c) the unsaturated, or the saturated compound, to the metal compound in the mixture fed to the semipermeable membrane is smaller than in the retentate,

wherein the <u>unsaturated or saturated</u> compound <u>a) used is a compound is</u> selected from the group consisting of adipic diester, adiponitrile, 5-cyanovaleric ester, 1,4-butenedinitrile, 5-cyanopentenoic ester and hexenedioic diester, and

Docket No.: 12810-00182-US1

wherein the <u>semipermeable membrane</u> is an inorganic membrane with a mean average pore size of the membrane is in the range from 0.9 to 50 nm, in the case of inorganic membranes, or wherein the <u>semipermeable membrane</u> is an organic membrane with a mean average separation limit of the membrane is in the range from 500 to 100000 daltons in the case of organic membranes.

- 2. (Currently amended) The process according to claim 1, wherein the component c) used metal compound is a rhodium-, ruthenium-, palladium- or nickel-containing compound.
- 3. (Currently amended) The process according to claim 1, wherein the emponent e) used metal compound is a rhodium-containing compound.
- 4. The process according to any of claims 1-to 3, wherein the component c) used is a claim 3, wherein the rhodium-comprising compound which is homogeneous with respect to the mixture and is of the formula [L¹RhL²L³R]⁺X⁻ where
 - L¹ is an anionic pentahapto ligand;
 - L² is an uncharged 2-electron donor;
 - L³ is an uncharged 2-electron donor;
- R is selected from the group consisting of H, C_1 - C_{10} -alkyl, C_6 - C_{10} -aryl and C_7 - C_{10} -aralkyl ligands;
 - X^{*} is an uncoordinating anion; and where two or three of L^{2} , L^{3} and R are optionally joined.
- 5. (Original) The process according to claim 4, wherein L^{1} is pentamethylcyclopentadienyl.
- 6. (Currently amended) The process according to either of claims 4 and 5 claim 4, wherein X is selected from the group consisting of BF₄, B(perfluorophenyl)₄, B(3,5-bis(trifluoromethyl)phenyl)₄, Al(OR^F)₄ where R^F is identical or different part-fluorinated or perfluorinated aliphatic or aromatic radicals.

7. (Currently amended) The process according to any of claims 4 to 6 claim 4, wherein L² and L³ are each independently selected from the group consisting of C₂H₄, CH₂=CHCO₂Me, P(OMe)₃ and MeO₂C-(C₄H₆)-CO₂Me.

Docket No.: 12810-00182-US1

- 8. (Currently amended) The process according to any of claims 4 to 6 claim 4, wherein L^2 and L^3 together are selected from the group consisting of acrylonitrile and 5-cyanopentenoic ester.
- 9. (Currently amended) The process according to any of claims 4 to 7 claim 4, wherein L² and R together are -CH₂-CH₂CO₂Me.
- 10. (Currently amended) The process according to any of claims 4 to 7 or 9 claim 4, wherein L^2 , L^3 and R together are $MeO_2C(CH_2)_2$ -(CH)-(CH₂)CO₂Me.
- 11. (Currently amended) The process according to claim 3, wherein the component c) used is a compound metal compound is selected from the group consisting of $[Cp*Rh(C_2H_4)_2H]^+BF_4$,

[Cp*Rh(P(OMe)₃)(CH₂=CHCO₂Me)(Me)]⁺ BF₄,

[Cp*Rh(-CH₂-CH₂CO₂Me)(P(OMe)₃)]*BF₄,

 $[Cp*Rh(MeO_2C(CH_2)_2-(CH_2)-(CH_2)CO_2Me)]^+BF_4$,

 $[Cp*Rh(C_2H_4)_2H]^+B(3,5-bis(trifluoromethyl)phenyl)_4$,

[Cp*Rh(P(OMe)₃)(CH₂=CHCO₂Me)(Me)]⁺ B(3,5-bis(trifluoromethyl)phenyl)₄,

[Cp*Rh(-CH₂-CH₂CO₂Me)(P(OMe)₃)] B(3,5-bis(trifluoromethyl)phenyl)₄,

[Cp*Rh(MeO₂C(CH₂) 2-(CH-)-(CH₂)CO₂Me)] B(3,5-bis(trifluoromethyl)phenyl)₄,

[Cp*Rh(C₂H₄)₂H]⁺ B(perfluorophenyl)₄,

 $[Cp*Rh(P(OMe)_3)(CH_2=CHCO_2Me)(Me)]^+B(perfluorophenyl)_4$,

[Cp*Rh(-CH₂-CH₂CO₂Me)(P(OMe)₃)]⁺ B(perfluorophenyl)₄⁻ [Cp*Rh(MeO₂C(CH₂)₂-(CH-)-(CH₂)CO₂Me)]⁺ B(perfluorophenyl)₄⁻,

 $[Cp*Rh(C_2H_4)_2H]^+Al(OR^F)_4^-,$

Docket No.: 12810-00182-US1

$$\begin{split} & [\text{Cp*Rh}(P(\text{OMe})_3)(\text{CH}_2=\text{CHCO}_2\text{Me})(\text{Me})]^+ \text{Al}(\text{OR}^F)_4^-, \\ & [\text{Cp*Rh}(-\text{CH}_2-\text{CH}_2\text{CO}_2\text{Me})(P(\text{OMe})_3)]^+ \text{Al}(\text{OR}^F)_4^- \text{and} \\ & [\text{Cp*Rh}(\text{MeO}_2\text{C}(\text{CH}_2)\ _2-(\text{CH}-)-(\text{CH}_2)\text{CO}_2\text{Me})]^+ \text{Al}(\text{OR}^F)_4^-, \end{split}$$

where R^F is identical or different part-fluorinated or perfluorinated aliphatic or aromatic radicals.

- 12. (Currently amended) The process according to any of claims 1 to 11 claim 1, wherein a the membrane which comprises substantially one or more organic or inorganic materials.
- 13. (Currently amended) The process according to any of claims 1 to 12 claim 1, wherein the ratio of the a pressure on the retentate side of the membrane relative to the a pressure on the permeate side of the membrane is in the range provides a pressure ratio of from 2 to 100.
- 14. (Currently amended) The process according to any of claims 1 to 13 claim 1, wherein a the pressure in the range from 0.1 to 10 MPa is applied on the retentate side of the membrane is from 0.1 to 10 MPa.
- 15. (Currently amended) The process according to any of claims 1 to 14 claim 1, wherein a the pressure in the range from 1 to 1000 kPa is applied on the permeate side of the membrane is from 1 to 1000 kPa.
- 16. (Currently amended) The process according to any of claims 1 to 15 claim 1, wherein the membrane separation is earried out conducted at a temperature in the range from 0 to 150°C.
- 17. (New) The process according to claim 1, wherein the membrane comprises substantially one or more organic materials.